Thorndell Viaduct Reconstruction, West Sussex





Client	Bam Nuttall for Network Rail
Project Description	The 153 year-old wrought and cast iron viaduct crossing the River Arun flood plain at Thorndell in West Sussex was reconstructed to a design in modern reinforced concrete. The new viaduct carries two ballasted railway tracks, is 53m long and has 6 structurally continuous spans. The key feature of the design was a unique foundation solution that could be constructed without disruption to the railway. Two parallel rows of piles constructed out-with the viaduct footprint overcame poor ground conditions and facilitated an advance off-line deck preassembly using a combination of precast and in-situ concrete. Demolition and reconstruction in August 2015 was completed within a 76-hour railway possession.
Cass Hayward Role(s)	 Feasibility study for strengthening original structure and options study for reconstruction (for Network Rail) Outline design for D&C Tender Detailed design for construction including value engineering and track design Design and checking of bridge deck in temporary installation stages Site attendance during implementation
Project Statistics	 Construction cost £5.5m Completed August 2015 Installation blockade of the tracks – 76 hours New bridge deck installed by trailers weighed 1467 tonnes
Special Features	 Poor ground conditions with soft alluvium up to 13m deep below the low-lying wet site Two rows of piles with continuous pile cap beams were constructed alongside the railway with interconnecting transverse beams under each new pier to form a piled grillage foundation. The transverse beams and piers were located to avoid interference with the existing trestles The new bridge deck was constructed using part depth precast soffit units to eliminate the need for falsework on the poor ground and speed construction The completed deck with ballast and track ready on top was driven into its final position using heavy duty Self Propelled Modular Trailers
Awards	ICE Wales Cymru – Designed in Wales Award